



micado

WP5 : Active and passive neutron measurement

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CEA DES IRESNE – ENEA – CAEN

Speakers : Cyrille Eleon (CEA DES Cadarache)
Quentin Ducasse (ex CEA, now IRSN Cadarache)

Objective

- Best estimation of the nuclear material mass inside nuclear waste drums (LLW & ILW 50 L → 400 L)

Challenges

- Evaluation/Reduction of nuclear material mass uncertainty due to the matrix and localization effects

Technical solution

- Design of a modular and transportable system for passive and active neutron measurements and of matrix effect corrections based on Machine Learning

Neutron system
design +
performance
assessment

Leader: CEA DES CAD

Construction
of the neutron
system

Leader: CAEN
Participants: CEA - ENEA

System
Calibration –
characterization

Leader: CEA
Participants: CEA - ENEA

Demo
preparation and
final
demonstration
(WP10)

Leader: ENEA
Participants: all partners

Which nuclear wastes ?

Nuclear activity of the drum

- Low Level Wastes (LLW)
- Intermediate Level Wastes (ILW)

Presence of nuclear material

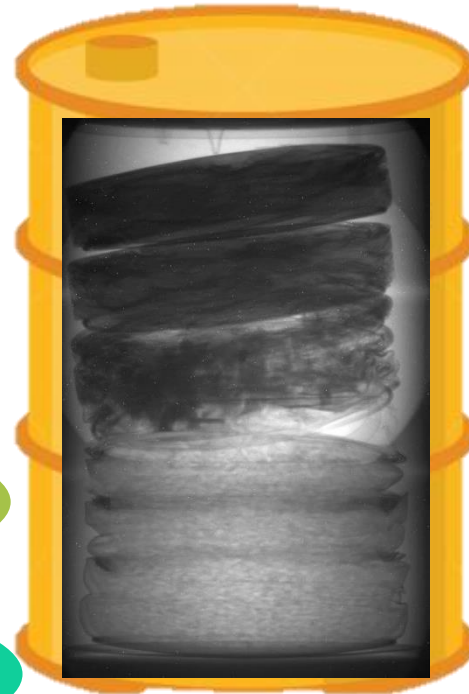
- ^{240}Pu (passive measurement)
- $^{235}\text{U}/^{239}\text{Pu}$ (active measurement)

Nuclear material mass

Detection limits < 1 g

Volume of the drum

50 L – 400 L



Matrix

- Organic
- metallic
- (Homogeneous bitumized)
- No concrete
- No cement

Matrix characteristics

- Density
- chemical composition
- activity distribution
- Filling level (50%-100%)

Aim : Best estimation of the nuclear material mass inside nuclear waste drums

Design requirements

Technical Requirements

Simple Easy to (dis)assemble

Modular Allow both passive AND active measurements

Adjustable Allow measurement of drums with different volumes (50 L → 400 L)

Transportable

Not exceed 2 tons to be easily transportable and implemented in any facility

Cost effective

Use already available detectors and equipment

Performance Requirements

Performant Signal/Noise ratio as high as possible

Passive and active neutron measurements

(principle and state of the art)

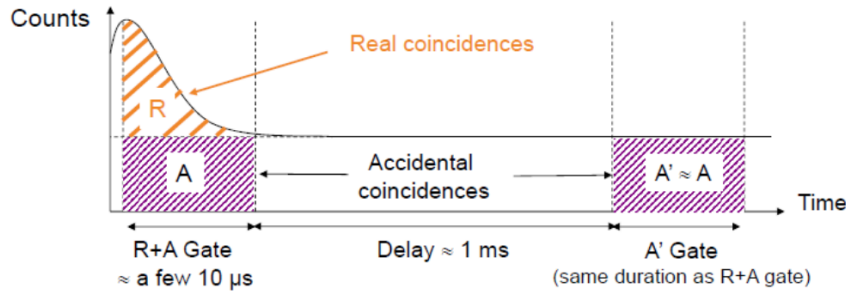
Nuclear material mass evaluation

$$m_{eq}(\text{equivalent mass}) = \frac{S_u}{CC}$$

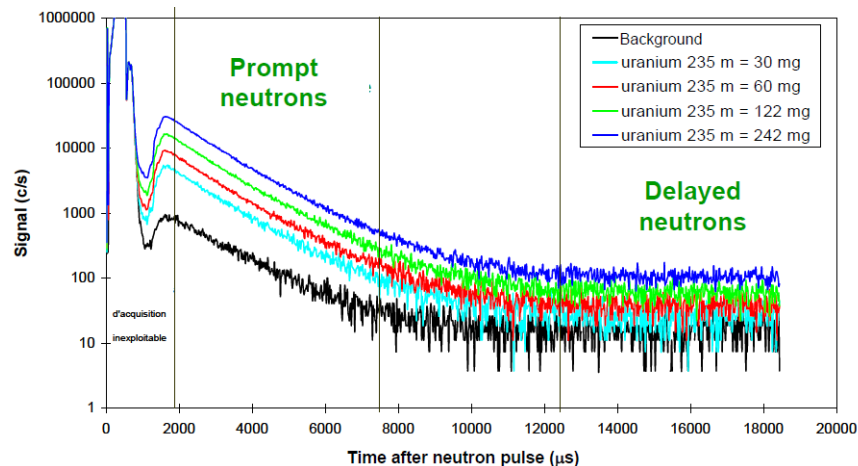
S_u = usefull (net) signal (c/s)
 CC = calibration coefficient
 (c/s per g)

PASSIVE mode

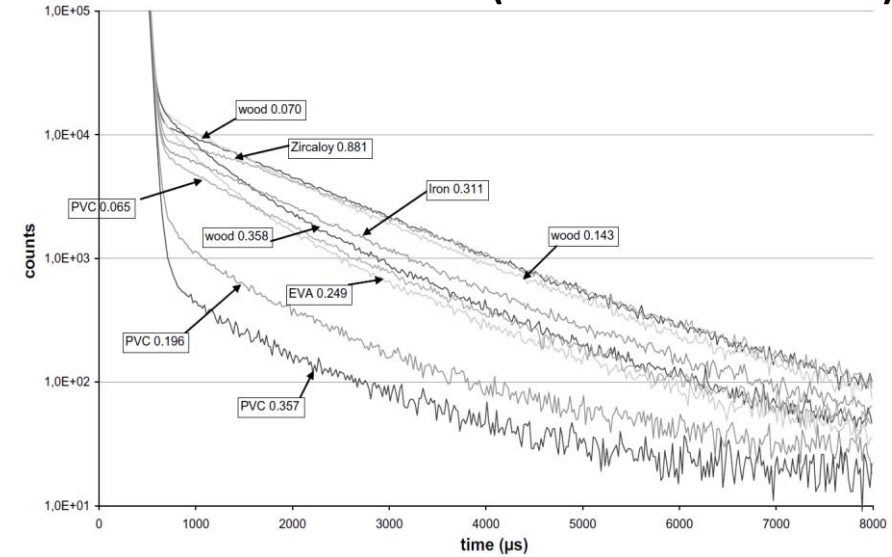
$^{238}\text{Pu}, ^{240}\text{Pu}, ^{242}\text{Pu}$ ($m_{eq} \text{ } ^{240}\text{Pu}$)



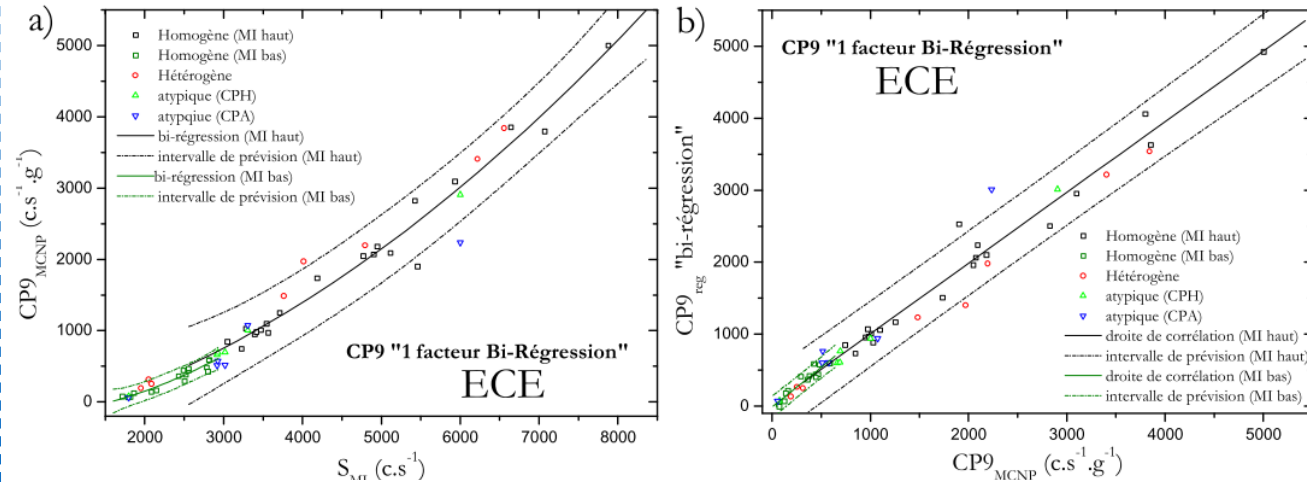
ACTIVE mode $^{235}\text{U}, ^{239}\text{Pu}, ^{241}\text{Pu}$ ($m_{eq} \text{ } ^{239}\text{Pu}$ or ^{235}U)



Matrix effects (below in active mode)



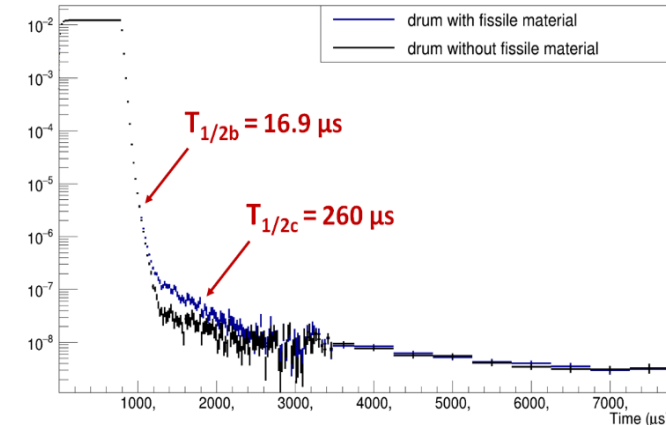
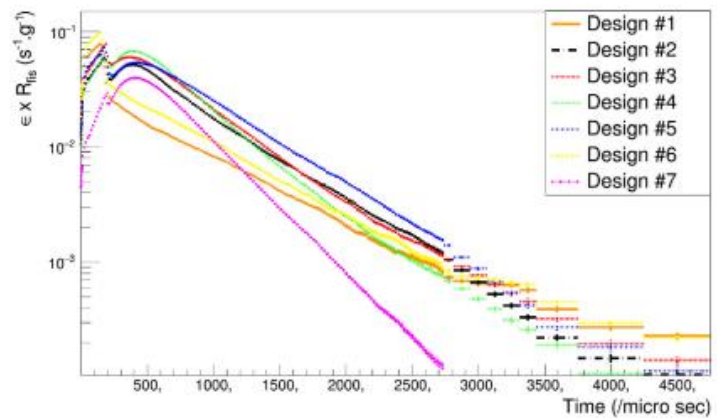
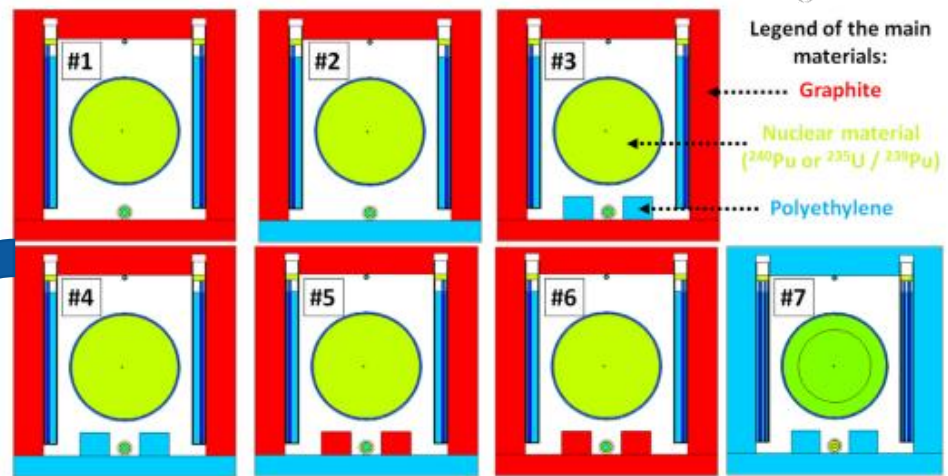
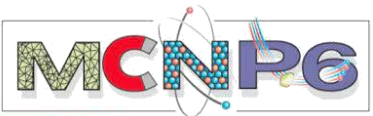
Correction method (regression model with internal monitors)



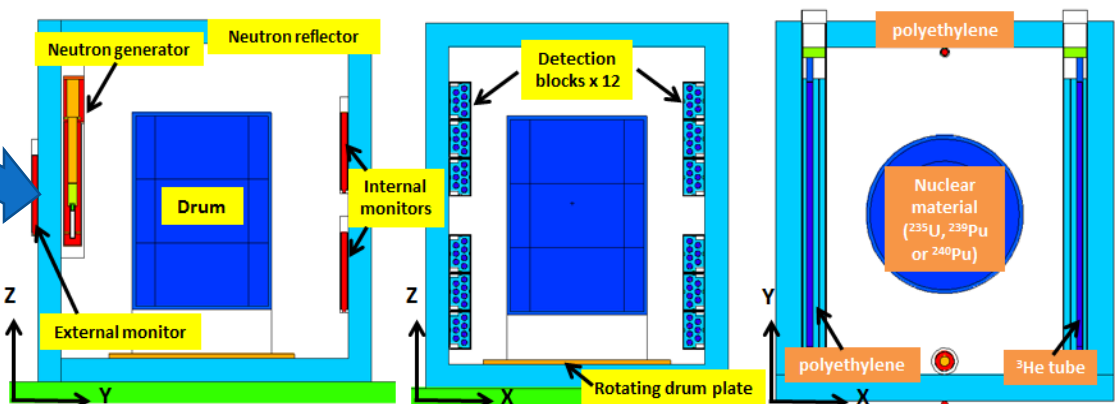
R. Antoni, "Optimisation des mesures d'interrogation neutronique active par couplage d'une méthode de correction des effets de matrice," <http://www.theses.fr>, Mar. 2014, Accessed: Sep. 02, 2021. [Online]. Available: <http://www.theses.fr/2014GRENY014>.

Neutron system design & performance assessment

Monte Carlo simulations



Practical constraints : limited total weight \Rightarrow polyethylene moderator instead of graphite

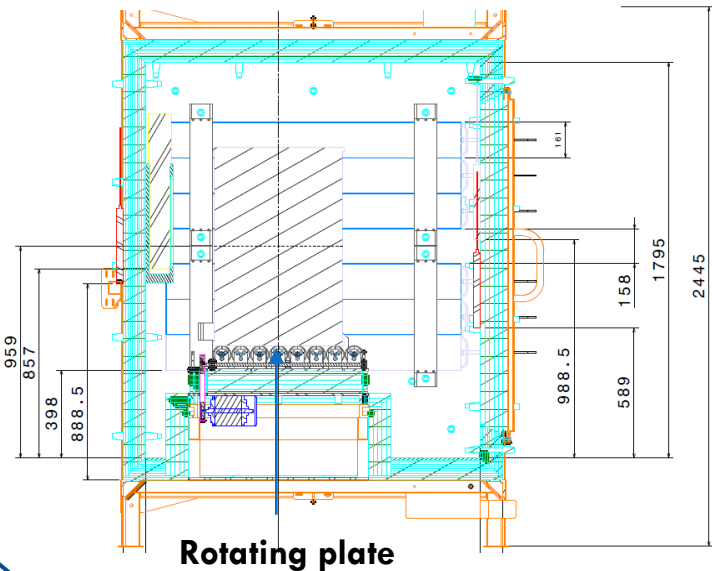
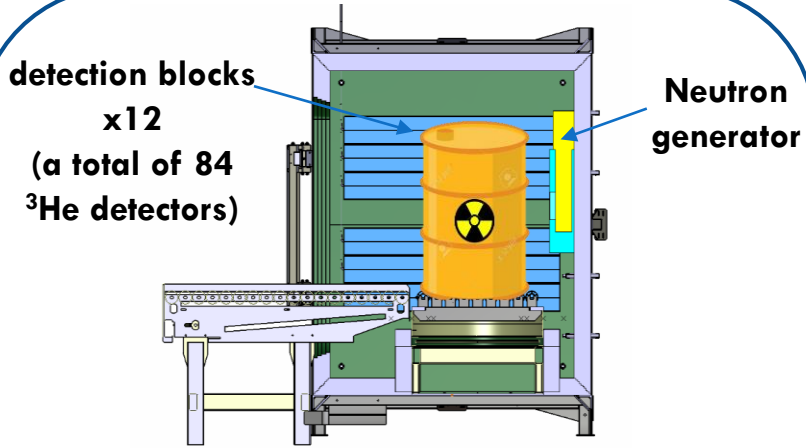


MCNP model of the MICADO neutron system design

Matrix	MDL _{passive} (g of ^{240}Pu)	MDL _{active} (g of ^{239}Pu)
Stainless steel	0.068	0.192
Poly 0.1	0.075	0.039
Poly 0.7	0.519	0.349
Mixed	0.119	0.116
Without matrix	0.074	0.085

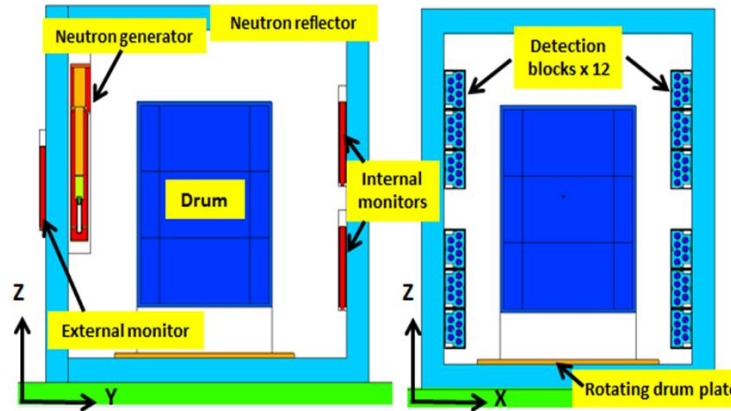
MCNP model update for performance assessment

Technical drawing (CAEN-CEA-ENEA)

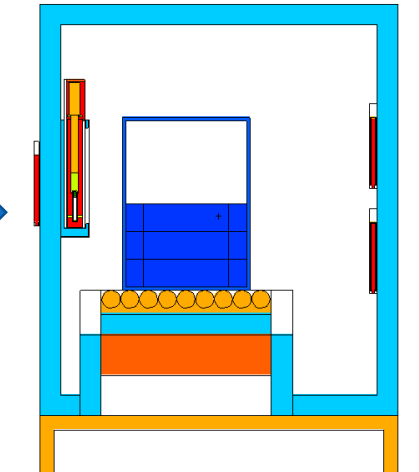
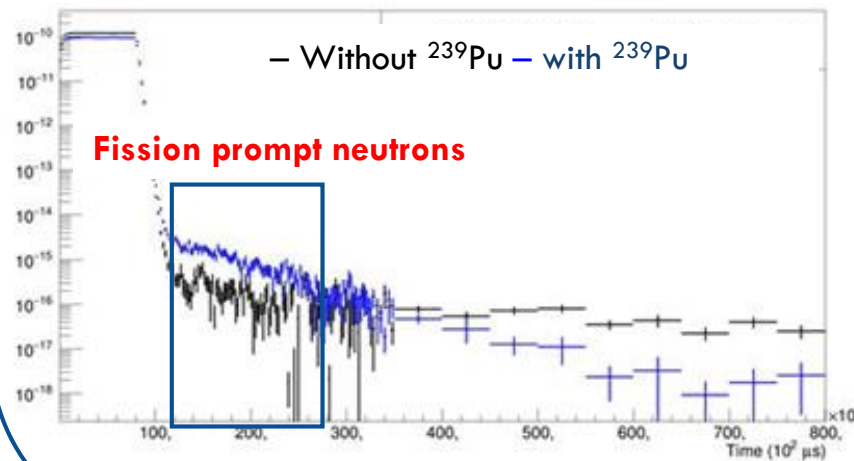


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MCNP model update & performance (CEA)



Active mode (DDT method)



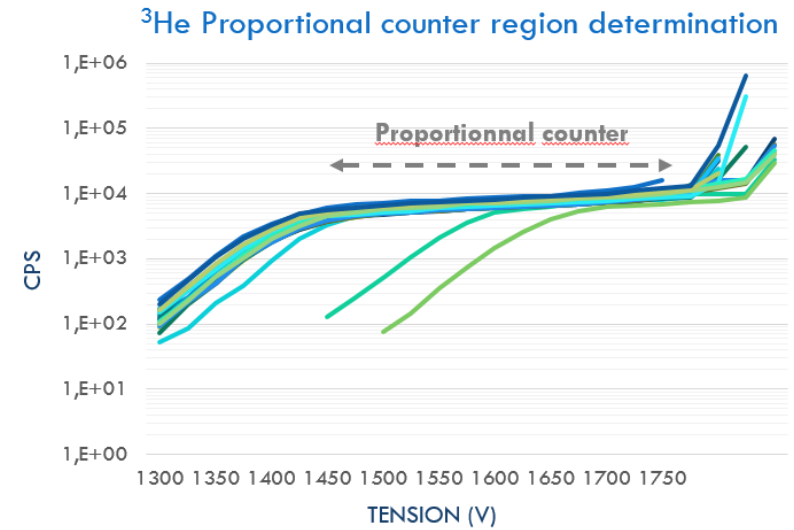
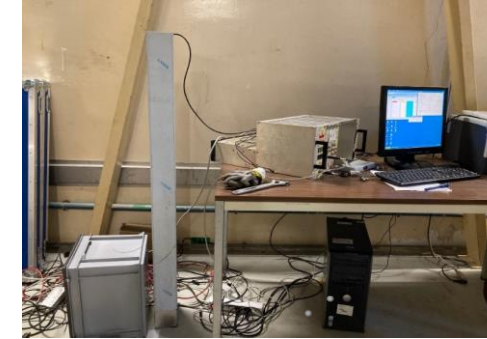
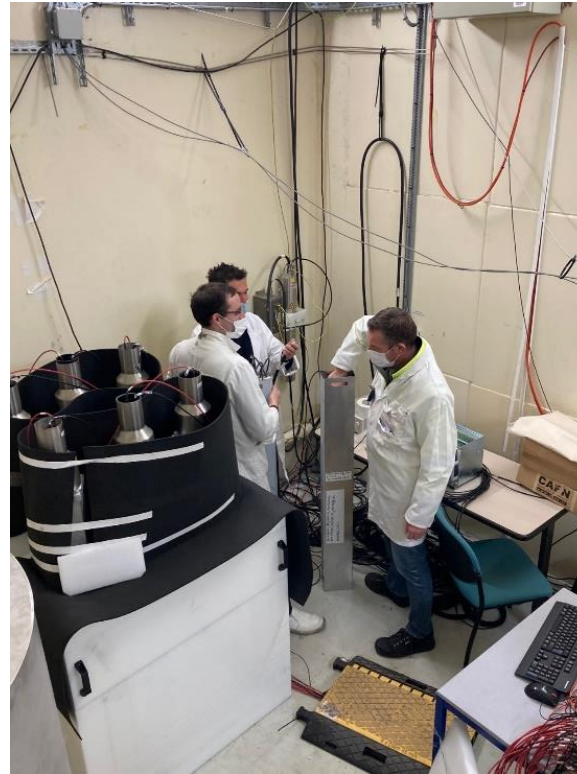
	Original design	As-built cell
Induced fission rate ^{239}Pu (fissions. $\text{s}^{-1}.\text{g}^{-1}$)	979	1130
Detection efficiency	7%	4%
Mass detection limit (30 min measurement)	<1g	<1g

Construction and mounting (CAEN-CEA-ENEA) (1/2)

Assembly tests

(CAEN Viareggio Italy)

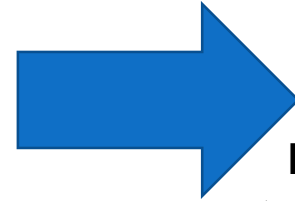
- ✓ Calibration and classification of > 100 ^3He detectors (TOTEM facility CEA Cadarache)



Construction and mounting (CAEN-CEA-ENEA) (2/2) micado



**TOTEM Facility
CEA
Cadarache**



**Relocated in
C43 Lab
ENEA Casaccia
(within one week)**



System Calibration and Characterization
DANAIDES casemate (TOTEM facility CEA Cadarache)
March to July 2022

Preliminary tests and Performance assessment for final demo
C43 Lab (ENEA Casaccia) August 2022 up to now

System Calibration – Characterization & Qualification of the MCNP model

Experimental campaign in DANAIDES
(TOTEM facility CEA Cadarache)

Passive mode

- ^{252}Cf (neutron coincidence counting)
- AmBe (transmission measurement)

Active mode (neutron interrogation)

- Neutron generator (GENIE16)
- Pu sample

Mock-up drums (118 L)

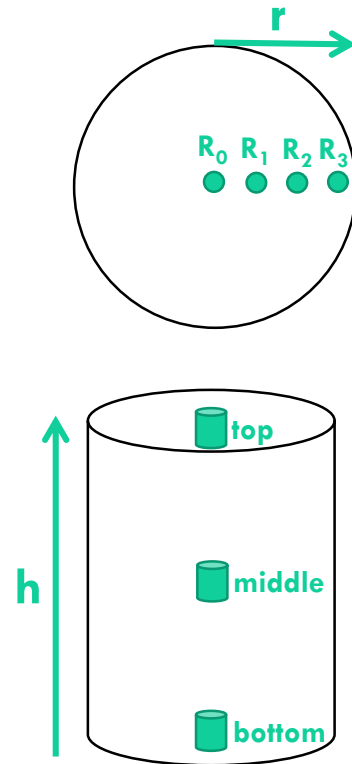
Wood – Stainless steel – CH_2 – PVC ...



Matrix name	Composition	Apparent density	Filling level
Stainless steel	Fe (70%) – Ni (18%) – Cr (8%)	0.63	82 %
Wood	$\text{C}_6\text{H}_{10}\text{O}_5$	0.35	95 %
Polyethylene	CH_2	0.5	92 %
PVC	$\text{C}_2\text{H}_3\text{Cl}$	0.27	91 %

Neutron system measurements in passive mode

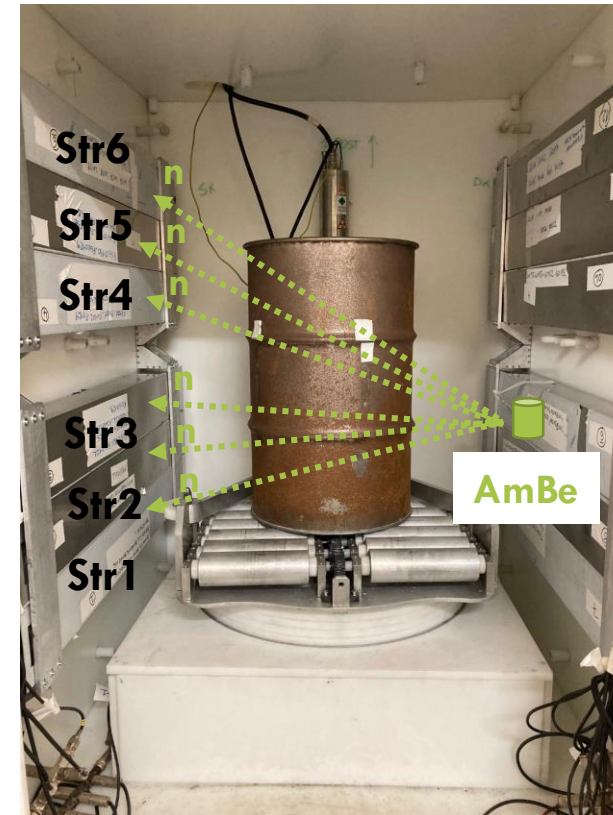
Coincidence measurements



Measurements with ^{252}Cf in 12 different positions

- Real (R) neutron coincidences

Transmission measurement



One measurement per drum

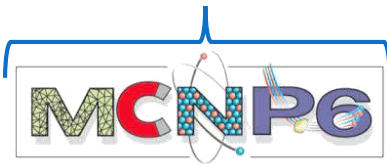
- In view of matrix effect correction

Neutron system calibration in passive mode micado

Mock-up DRUM

Volume : 118L
Matrix : None
Density : N/A
Filling level : N/A

$$m_{estimated}^{252Cf} = \frac{R}{CC}$$

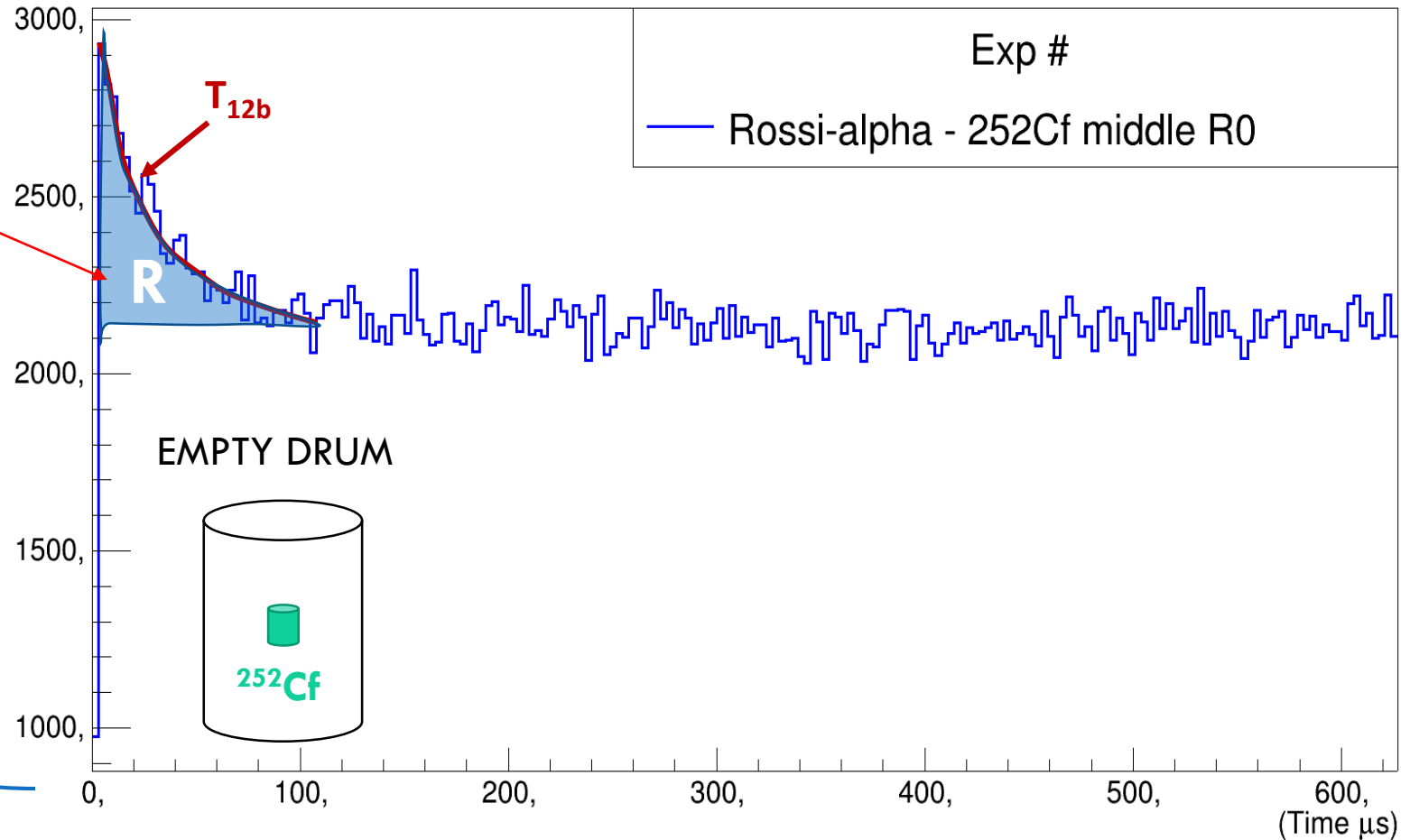


Key physical quantities

Neutron efficiency (ϵ) = 3.7%
 $T_{12b} = 17,9 \mu s$
Detection limit < 0,5 g ($^{240}Pu,eq$)

COINCIDENCE - calibration

Real coincidences

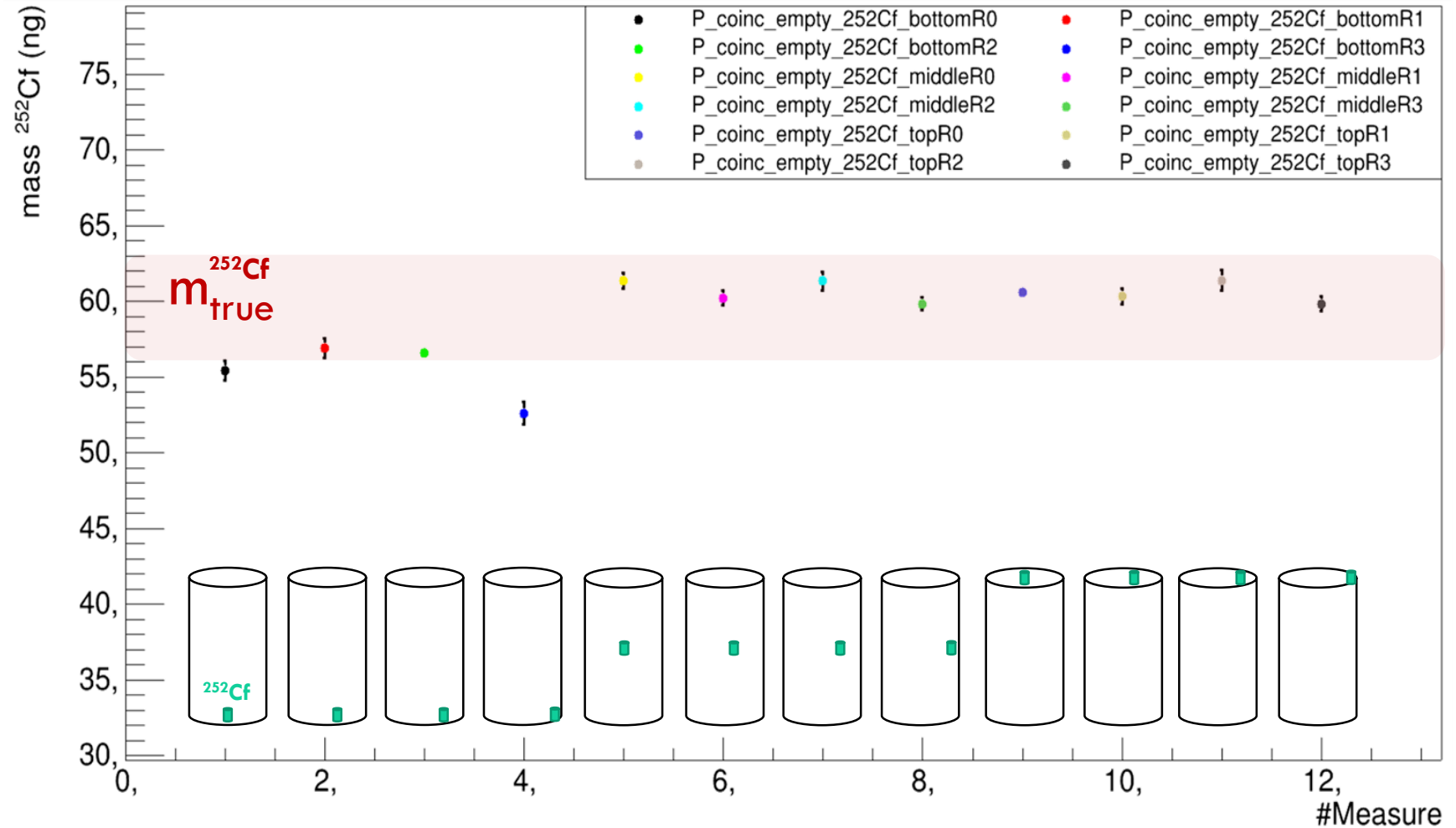


Neutron system calibration in passive mode



Mock-up DRUM
Volume : 118L
Matrix : None
Density : N/A
Filling level : N/A

COINCIDENCE - qualification



$$m_{\text{true}}^{252\text{Cf}} = 60 \text{ ng} \pm 6\%$$

$$0\% \leq \frac{\langle m_{\text{true}}^{252\text{Cf}} \rangle}{m_{\text{estimated}}^{252\text{Cf}}} \leq 13\%$$

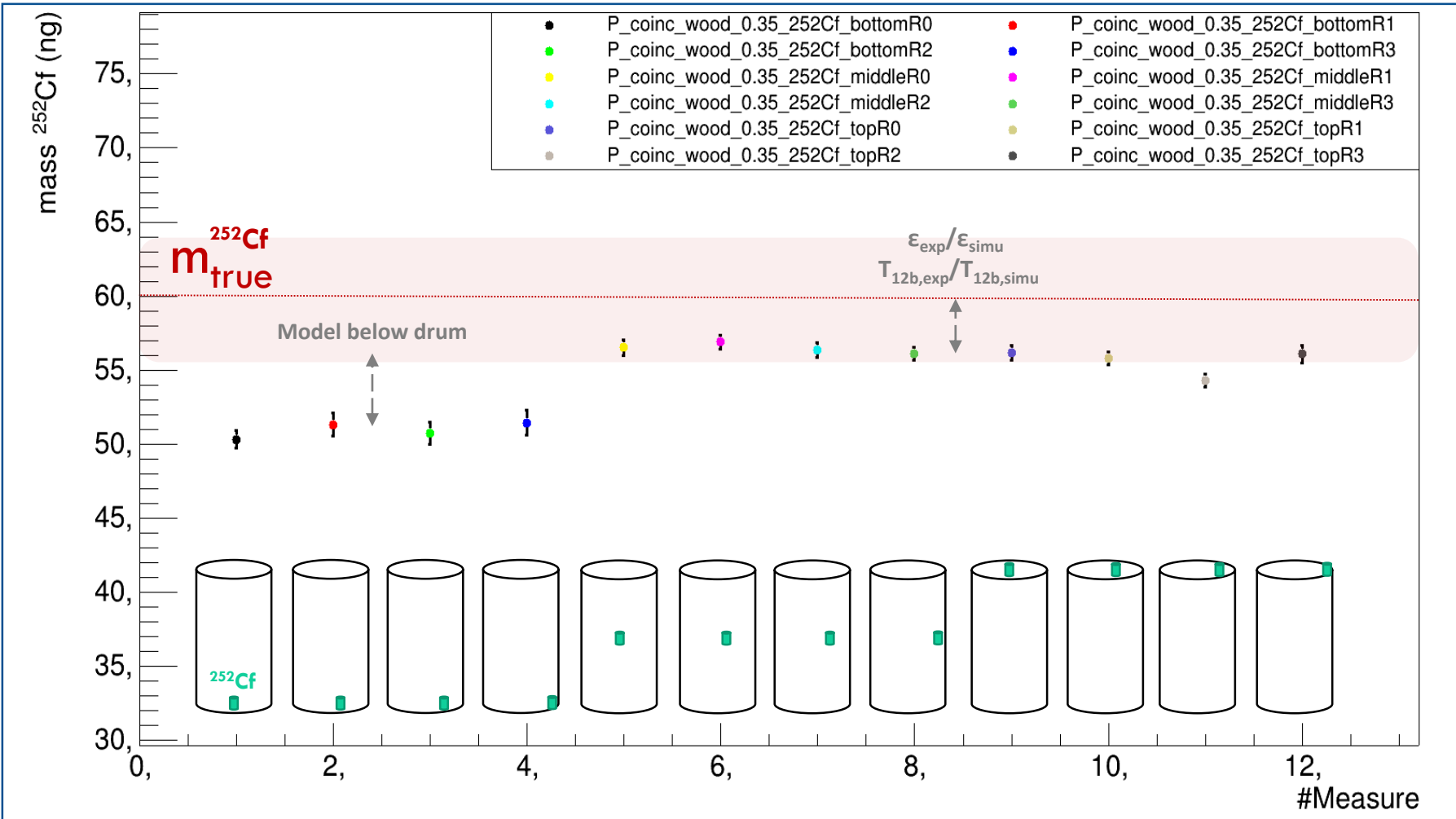
Neutron system qualification in passive mode micado

Mock-up DRUM

Volume : 118L
 Matrix : Wood
 Density 0.35
 Filling level : 95 %



COINCIDENCE - qualification



✓ $5\% \leq \frac{\langle m_{true}^{252Cf} \rangle}{m_{estimated}^{252Cf}} \leq 16\%$

Neutron system qualification in passive mode micado

Mock-up DRUM

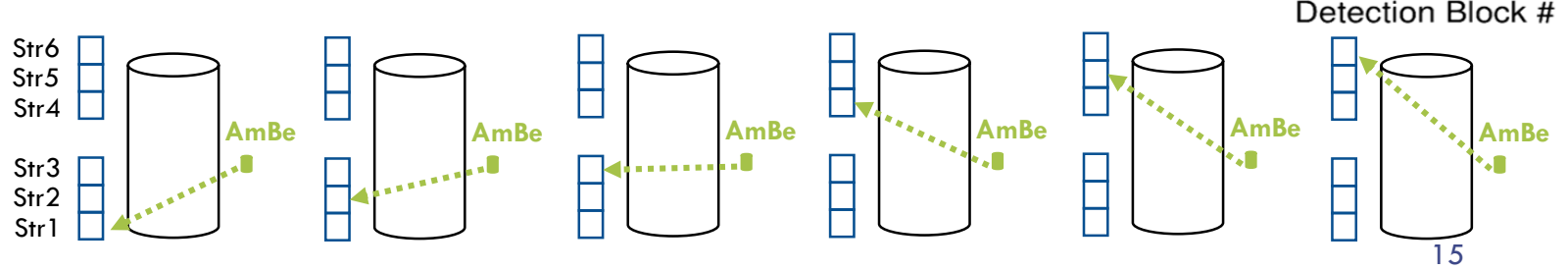
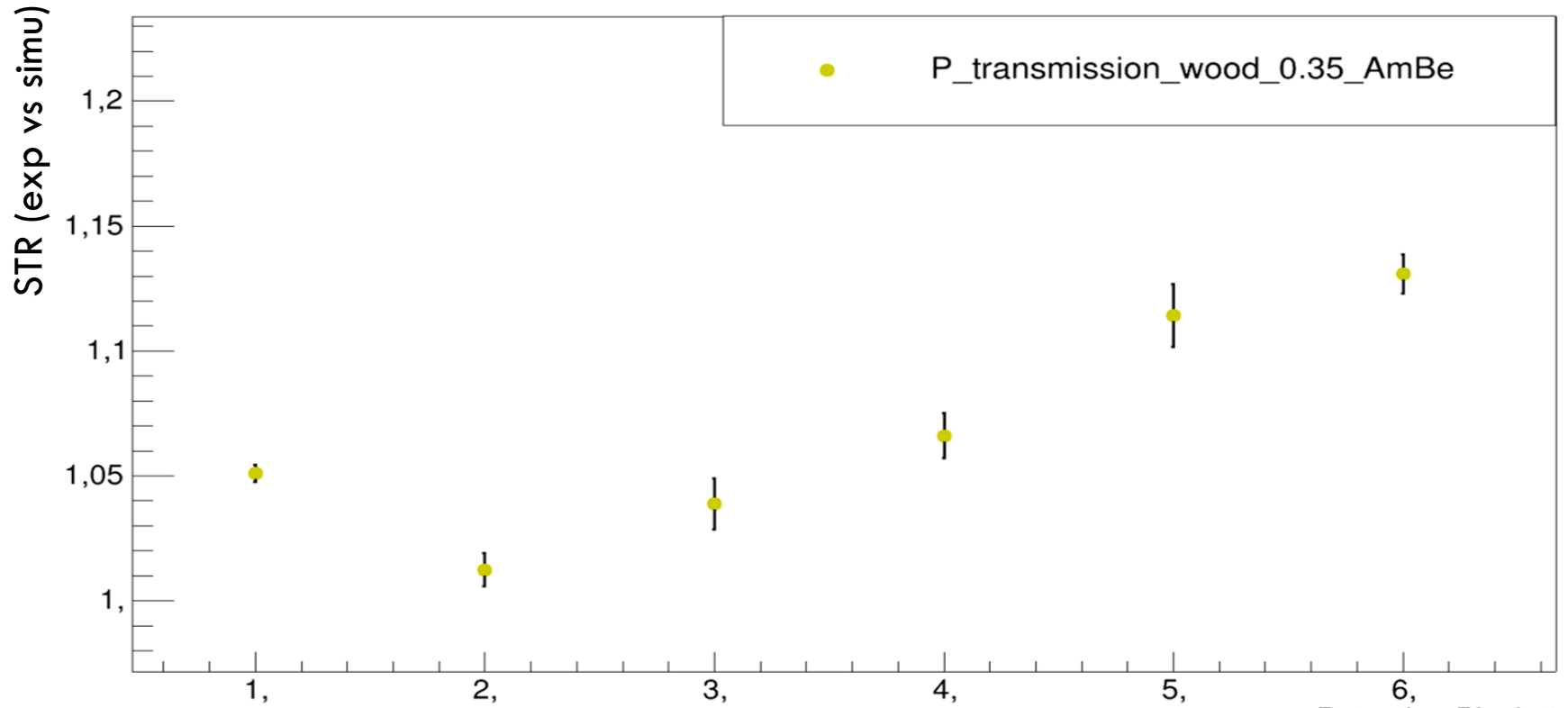
Volume : 118L
 Matrix : Wood
 Density 0.35
 Filling level : 95 %



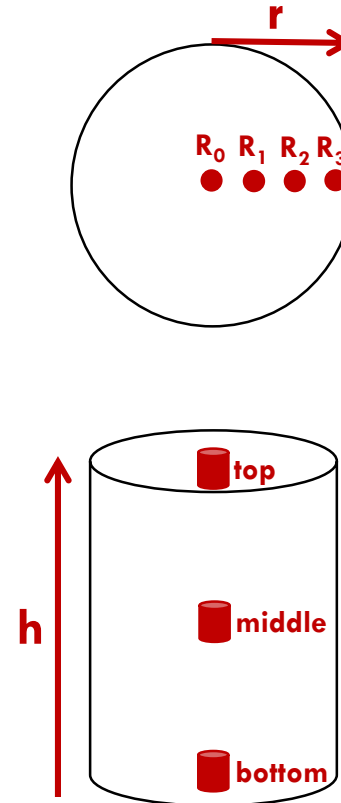
- ✓ Transmission signal agreement between 1-15%
- ✓ Similar observations for the other matrices

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TRANSMISSION - qualification



Neutron system measurements : active mode



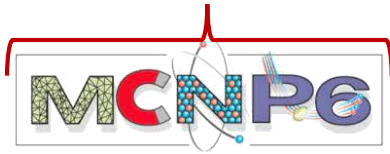
12 measurements per matrix

Neutron generator
Pulse Frequency = 125 Hz
Pulse length = 800 μ s
(10% duty cycle)
 $E_n \approx 2.5 \times 10^8$ n/s

Neutron system qualification in active mode

Useful signal
(prompt fission neutrons)

$$m_{estimated}^{239} = \frac{S_{up}}{CC}$$

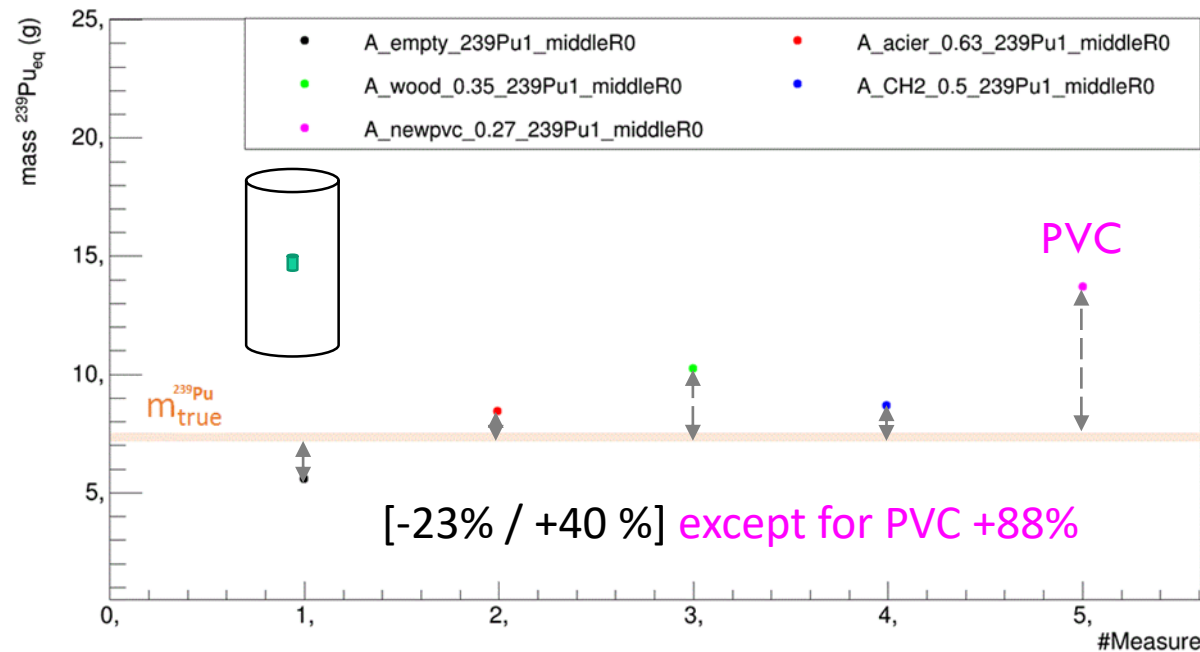
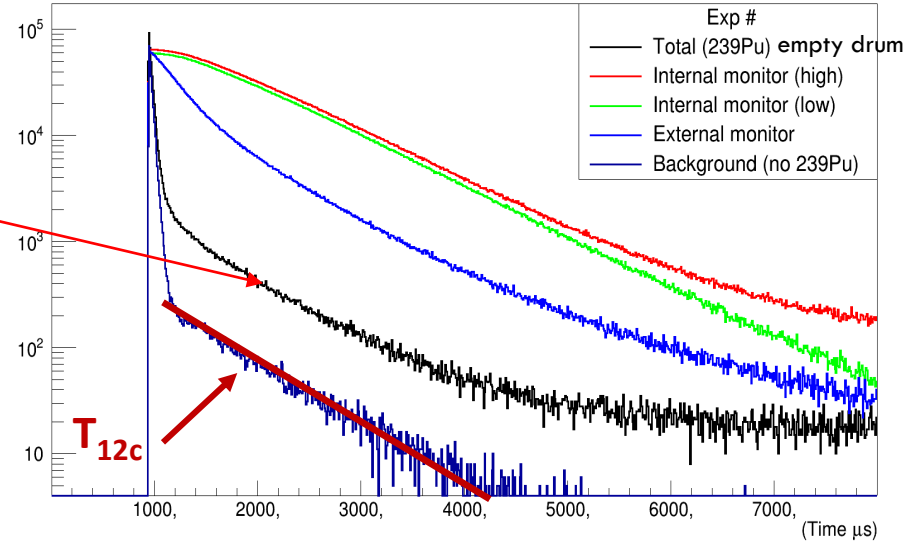


Key physical quantities

Neutron efficiency (ϵ) = 3.7%

$T_{12c} = 499 \mu s$

Detection limit < 1 g ($^{239}\text{Pu}_{eq}$)

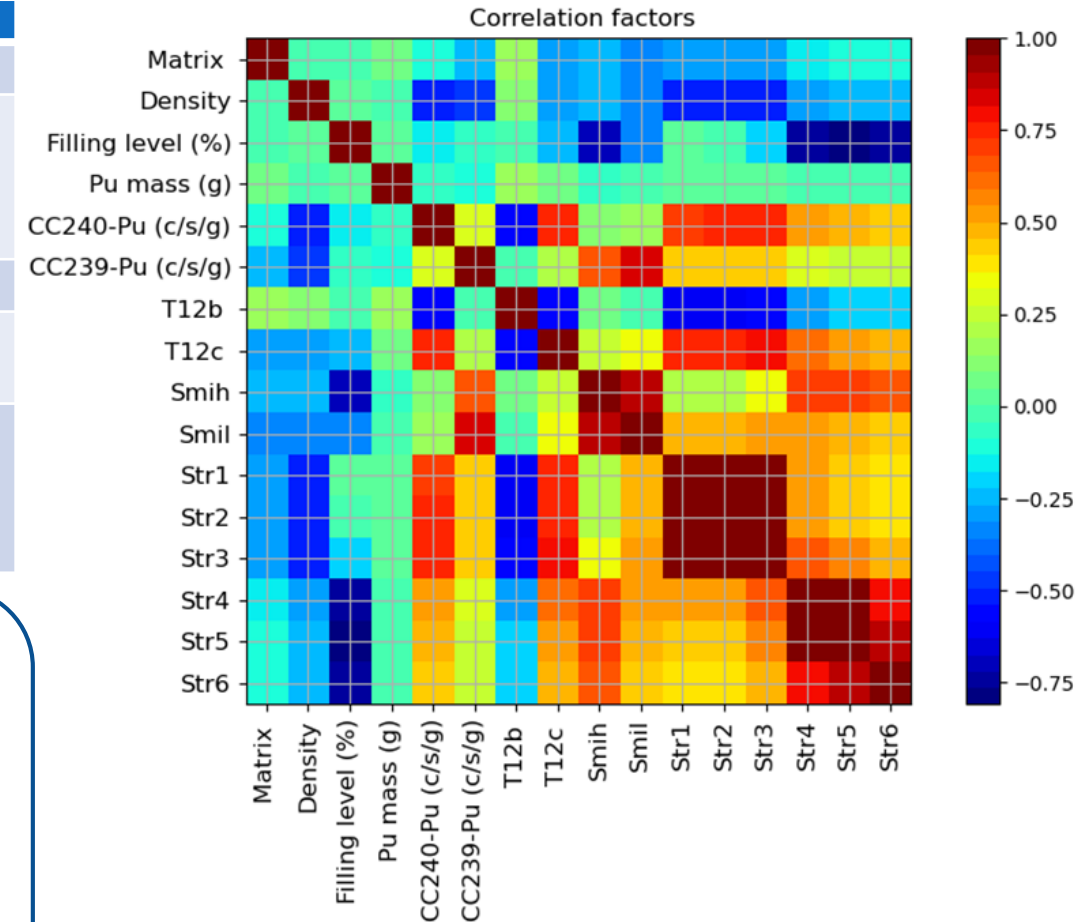


Matrix effect correction (1/3)

Experimental design with 104 Monte Carlo simulations
(Taguchi L72 & L32)

L72		L32	
Parameters	Levels	Parameters	Levels
Matrix (homogeneous distribution)	Metallic- Zircaloy – MELOX – WOOD/CH ₂ – PVC – SiC	Matrix (homogeneous distribution)	100% CH2– 100% Stainless steel– mixed 33/67 – mixed 67/33
Density	0.1 – 0.2 – 0.35 – 0.45 – 0.6 – 0.7	Density	0.1 – 0.3 – 0.5 – 0.7
Filling level (%)	50 – 65 – 80 – 100	Filling level (%)	50 – 65 – 80 – 100
Nuclear material mass (g) (homogenous distribution)	1. – 10 – 100	Nuclear material mass (g) (homogenous distribution)	0.1 – 1 – 10 – 50

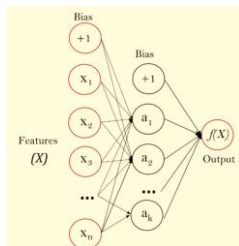
Correlation between Pu signal and matrix indicators
(internal monitors & transmission measurements)



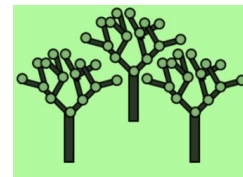
Machine learning algorithms for regression models

Artificial Neural Networks

MLP (Multilayer Perceptron)

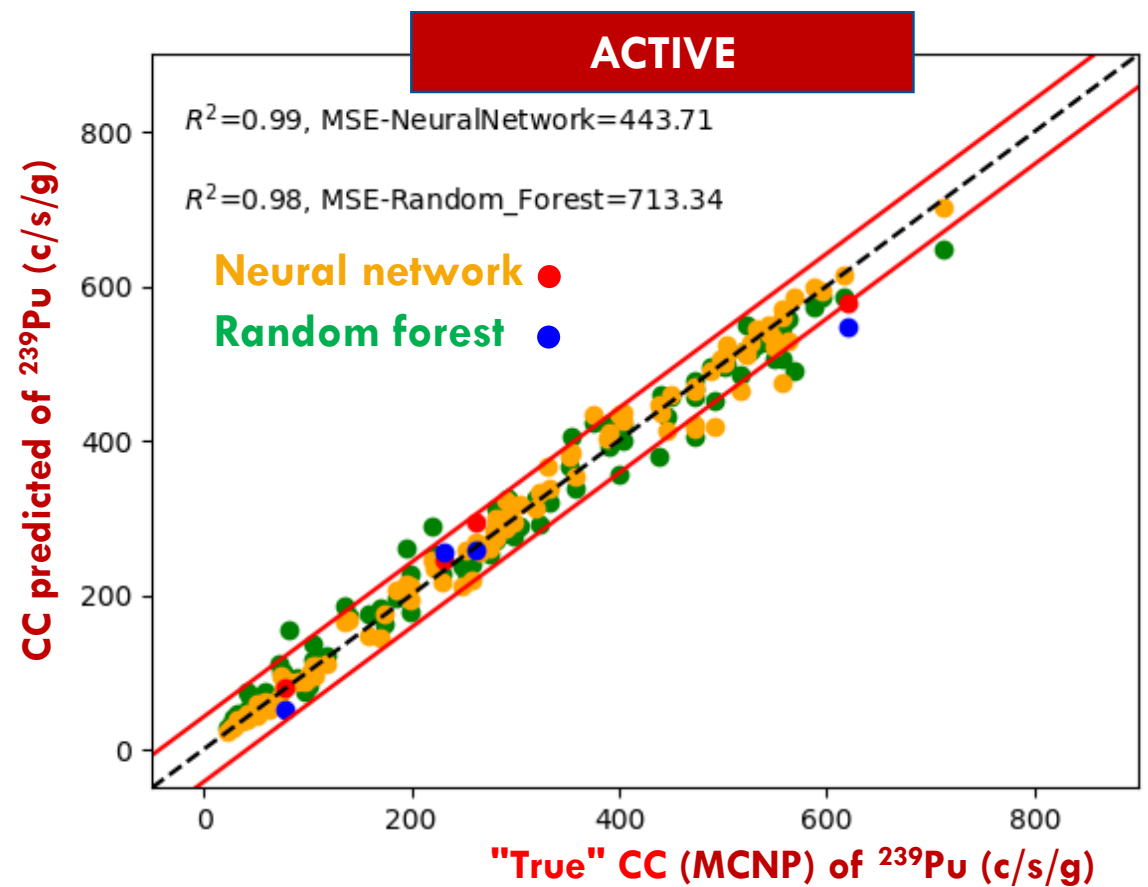
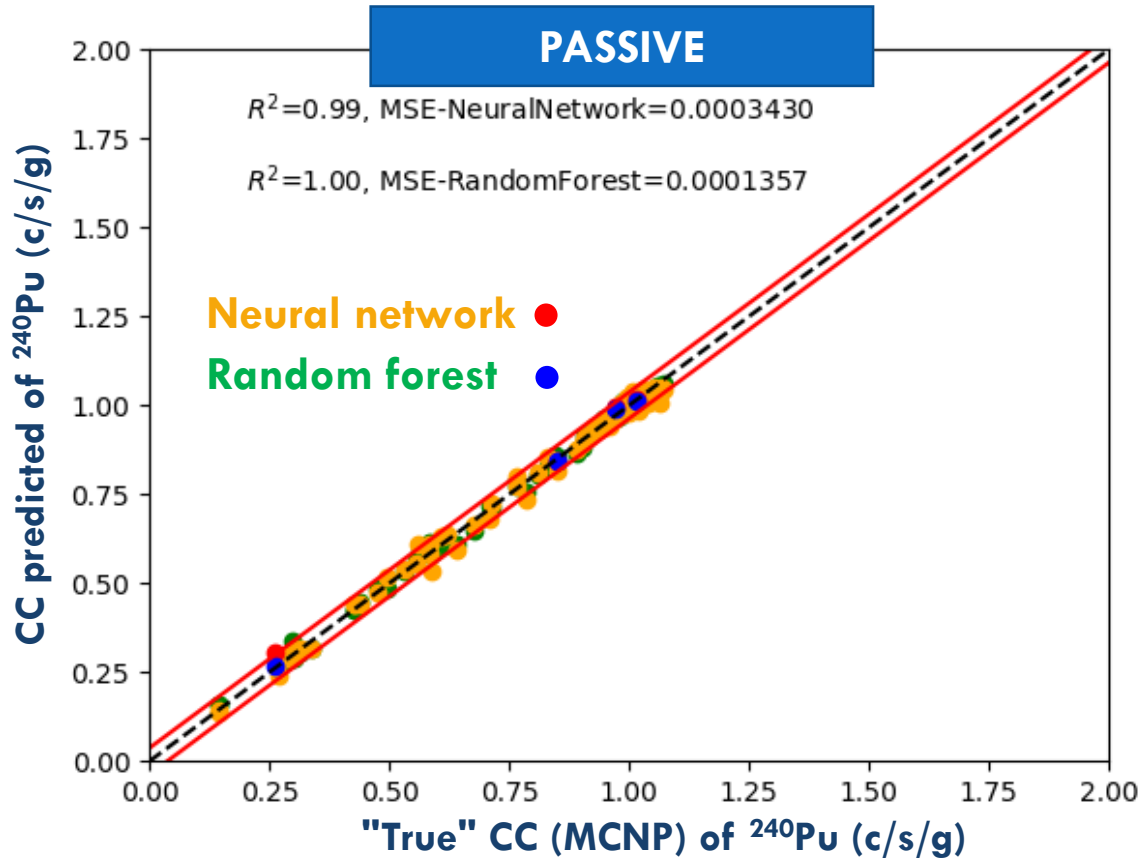


Random Forest



Matrix effect correction (2/3)

Performance assessment with the MCNP models of the mock-up drums (118L) used for qualification

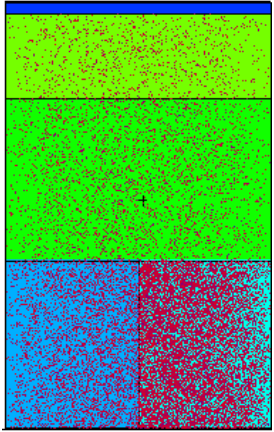


Matrix effect correction (3/3)

WP2 ORANO

⇒ Realistic but heterogenous drums MCNP models

VC1 : Organic

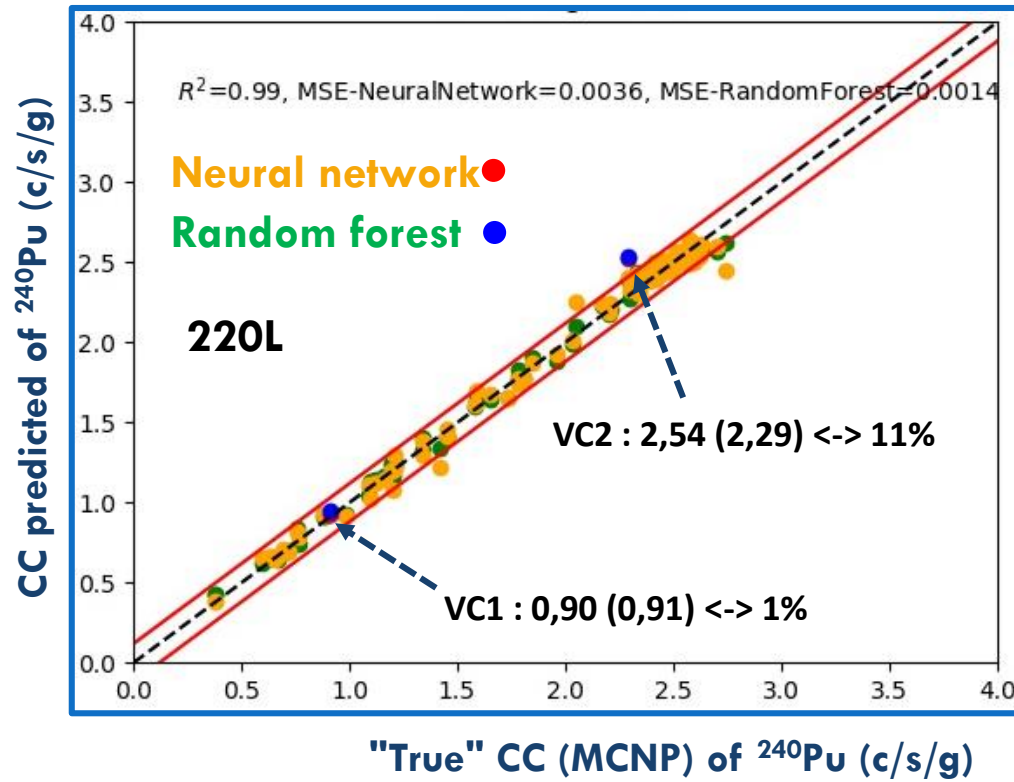


VC2 : Metallic rods

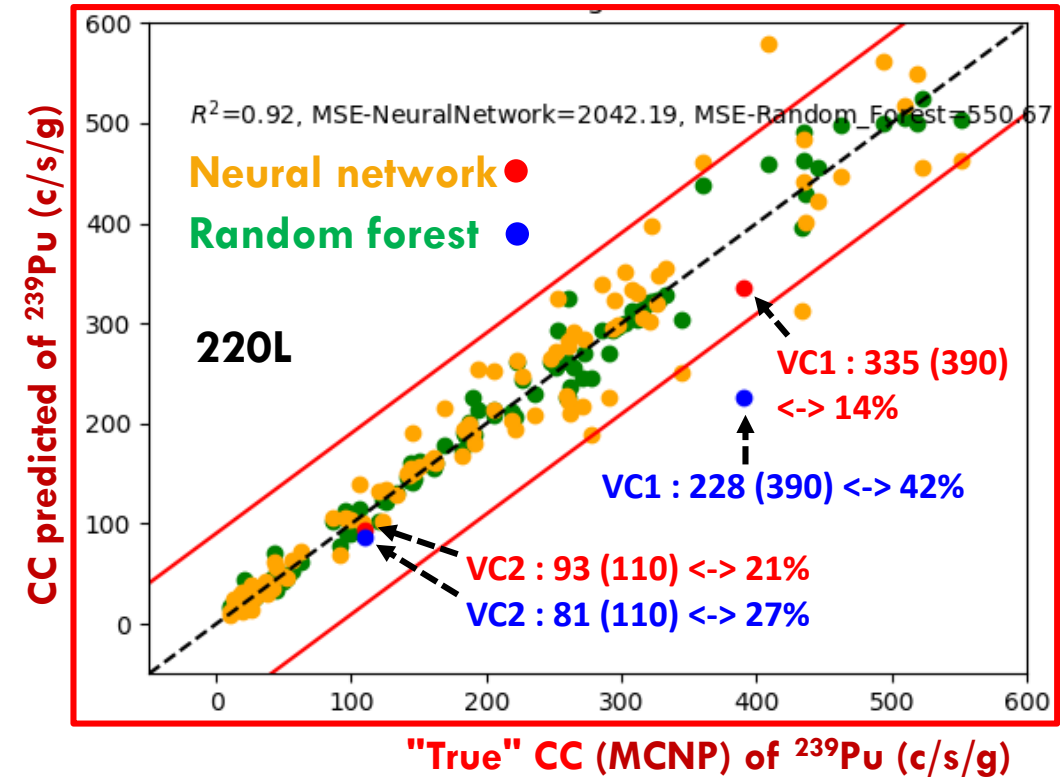


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PASSIVE



ACTIVE



Experimental results in passive mode (ENEA C43 Lab)

200 L mockup-drum with cotton matrice
($d=0,16$ & $FL=100\%$)



Point source in the middle
of the matrix
⇒ larger uncertainty

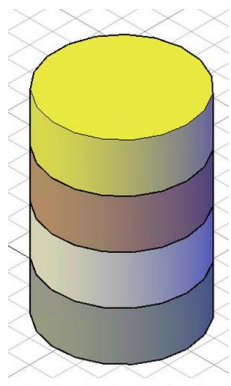
Meq ^{240}Pu predicted with ANN (for an homogeneous distribution whereas Pu was placed in only one position):
 $2.30 \text{ g} \pm 0,60 \text{ g}$ (1σ) Vs. true $M(^{240}\text{Pu}_{\text{eq}}) = 2.01 \text{ g}$
(detection limit in 10 min = $0,260 \text{ g}$ of $^{240}\text{Pu}_{\text{eq}}$)

200 L mockup-drum with plastics matrice
($d=0,37$ & $FL=80\%$)



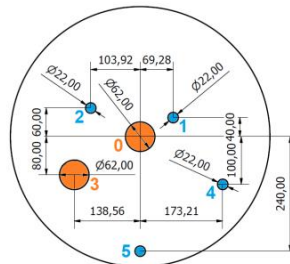
12 Pu positions
⇔ ≈ homogeneous
distribution

Meq ^{240}Pu predicted with ANN (for an homogeneous distribution):
 $1,74 \text{ g} \pm 0,07 \text{ g}$ (1σ) Vs. true $M(^{240}\text{Pu}_{\text{eq}}) = 2.01 \text{ g}$
(detection limit in 10 min = $0,274 \text{ g}$ of $^{240}\text{Pu}_{\text{eq}}$)



Plastic
Wood
Iron
Concrete

200 L mockup-drum with 4 multi-material matrices (wood, plastic, iron & concrete)
($d=0,8$ & $FL = 100\%$)



8 Pu positions
⇔ ≈ homogeneous
distribution



Meq ^{240}Pu predicted with ANN (for an homogeneous distribution):
 $2,17 \text{ g} \pm 0,60 \text{ g}$ (1σ) Vs. true $M(^{240}\text{Pu}_{\text{eq}}) = 2.01 \text{ g}$
(detection limit in 10 min = $0,300 \text{ g}$ of $^{240}\text{Pu}_{\text{eq}}$)

Heterogeneous matrix ⇒ larger uncertainty

Experimental results in active mode (CEA Cadarache TOTEM Facility)

118 L mockup-drum with wood matrice
($d=0,35$ & $FL=95\%$)



Meq ^{239}Pu predicted with ANN

(for an homogeneous distribution):

7,24 g \pm 0,70 g (1σ) Vs. true $M(^{239}\text{Pu}_{\text{eq}}) = 7,3$ g
(detection limit in 5 min = 0,02 g of $^{239}\text{Pu}_{\text{eq}}$)

118 L mockup-drum with stainless steel matrice
($d=0,63$ & $FL=82\%$)



Meq ^{239}Pu predicted with ANN

(for an homogeneous distribution):

7,51 g \pm 0,70 g (1σ) Vs. true $M(^{239}\text{Pu}_{\text{eq}}) = 7,3$ g
(detection limit in 5 min = 0,04 g of $^{239}\text{Pu}_{\text{eq}}$)

118 L mockup-drum with CH_2 matrice
($d=0,50$ & $FL=92\%$)



Meq ^{239}Pu predicted with ANN

(for an homogeneous distribution):

6,05 g \pm 0,80 g (1σ) Vs. true $M(^{239}\text{Pu}_{\text{eq}}) = 7,3$ g
(detection limit in 5 min = 0,05 g of $^{239}\text{Pu}_{\text{eq}}$)

118 L mockup-drum with PVC matrice
($d=0,27$ & $FL=91\%$)



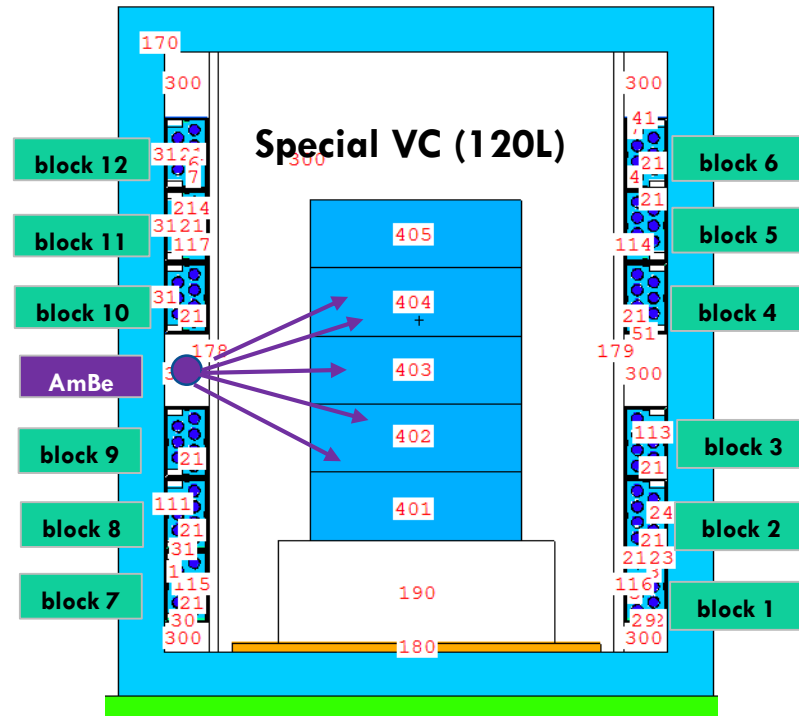
Meq ^{239}Pu predicted with ANN

(for an homogeneous distribution):

3,32 g \pm 0,50 g (1σ) Vs. true $M(^{239}\text{Pu}_{\text{eq}}) = 7,3$ g
Deviation = -55% (large relative uncertainty of the Machine Learning model for small CC in active mode)

Collaboration with WP8 (SCK-CEN)

WP8 (SCK-CEN): uncertainty analysis from bayesian method

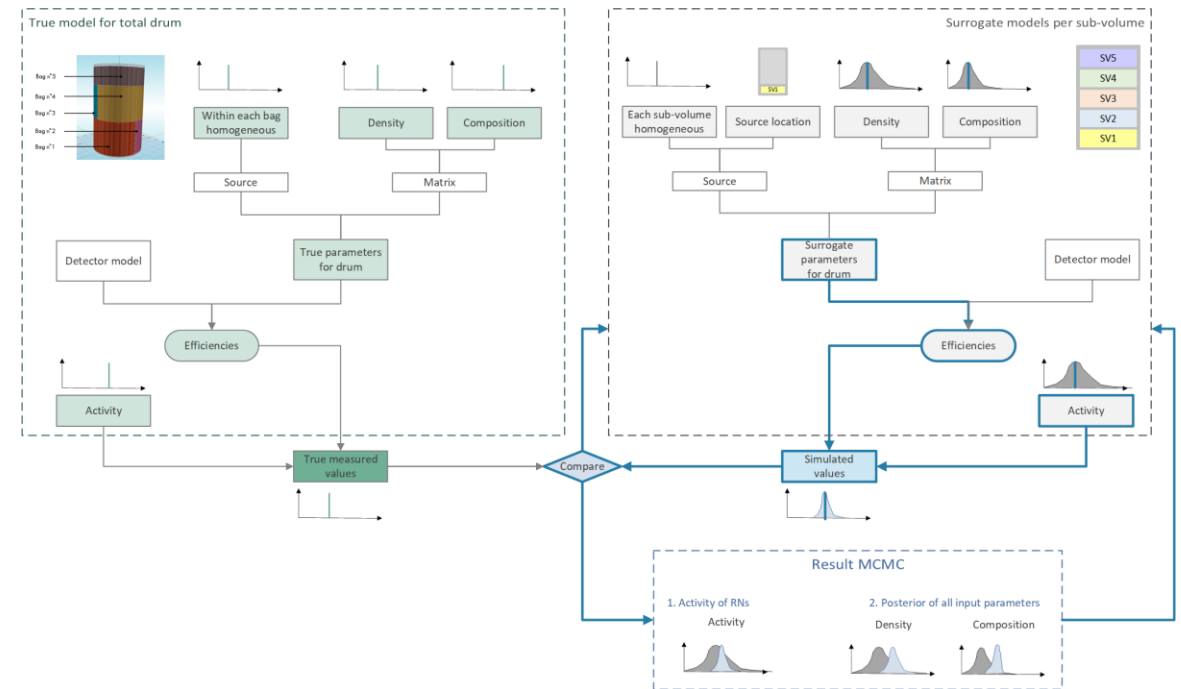


MCNP Calculations in active and passive modes for :

- Matrices [$C_3H_6(H_2O)_8$; $C_3H_6(H_2O)_{12}$]
- Densities [0.25 ; 0.60]

→ 16 MCNP calculations

Global uncertainty propagation scheme (WP8)

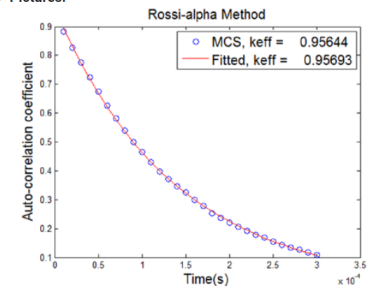


Data integration in the RCMS DigiWaste Platform (WP9, CAEN)

- Main Info
- Gamma Station
- Neutron Station
- Photofission Station
- Monitoring Station

Neutron Station

- **Measurement location:**
ENE A Casaccia
- **Pu-240:**
Mass: 2.19 ± 0.22 g 2022-12-20 14:44
- **Pu-239:**
Mass: 1.79 ± 0.2 g 2022-12-20 14:44
- **Pictures:**

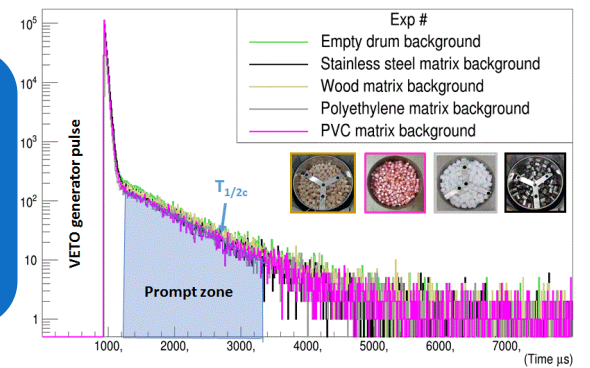
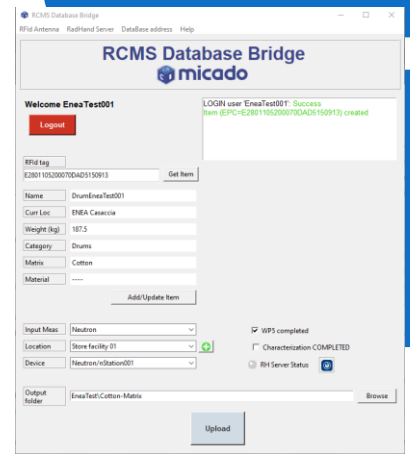


Data taking/measurement

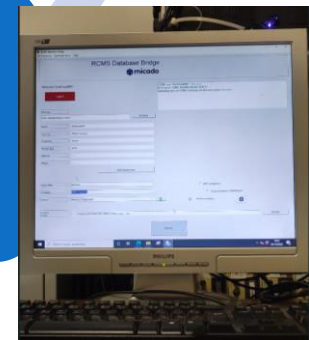


Data available on the RCMS DigiWaste Software for all users

Offline analysis

Data upload



- **MOCK-UP DRUM “A”**: simulating drum from a **Reprocessing Plant/MOX Fuel production facility**
 - Waste matrix: metal, burnable materials
 - → mock-up MULTIMATERIAL REFERENCE DRUM
 - Radiological content : Pu & U
- **MOCK-UP DRUM “C”**: **LEGACY WASTE**
 - Waste matrix: metal, burnable → mock-up MULTIMATERIAL REFERENCE DRUM
 - Radiological content : Pu , U & Cs-137, Co-60 & Eu-152

Mock-up drum A
Meq ^{240}Pu predicted with ANN
4,58 g (15 g of Pu-total) \pm 0,19 g (1σ)
Vs. Meq ^{240}Pu true 3.36 g (11 g of Pu-total)
(detection limit in 10 min = 0,550 g of $^{240}\text{Pu}_{\text{eq}}$)

Mock-up drum C :
Meq ^{240}Pu predicted with ANN
4,55 g (15 g of Pu-total) \pm 0,20 g (1σ)
Vs. Meq ^{240}Pu true 3.36 g (11 g of Pu-total)
(detection limit in 10 min = 0,560 g of $^{240}\text{Pu}_{\text{eq}}$)

Deviation of + 35% due to the heterogeneity of both the matrix and Pu distributions

Summary

CEA DES/CAEN/ENEA

- Calibration of the neutron system in Danaides casemate (CEA Cadarache, IRESNE)
- Demonstration in active mode in Danaides casemate
- Demonstration in passive mode at ENEA Casaccia on mock-up drums

CEA DES IRESNE CADARACHE

- MCNP simulations for performance assessment and database for Machine Learning
- Exploration of Machine Learning methods for regression modeling and better estimation of the nuclear material mass (ANIMMA 2023 conference)
- Finalizing the matrix effect correction model in passive / active mode using artificial neural networks

CEA DES / CAEN / SCK.CEN

- Measurement combination including WP5 simulations (WP8)
- Integration of WP5 measurements in DigiWaste platform (WP9)



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Thanks for your attention

